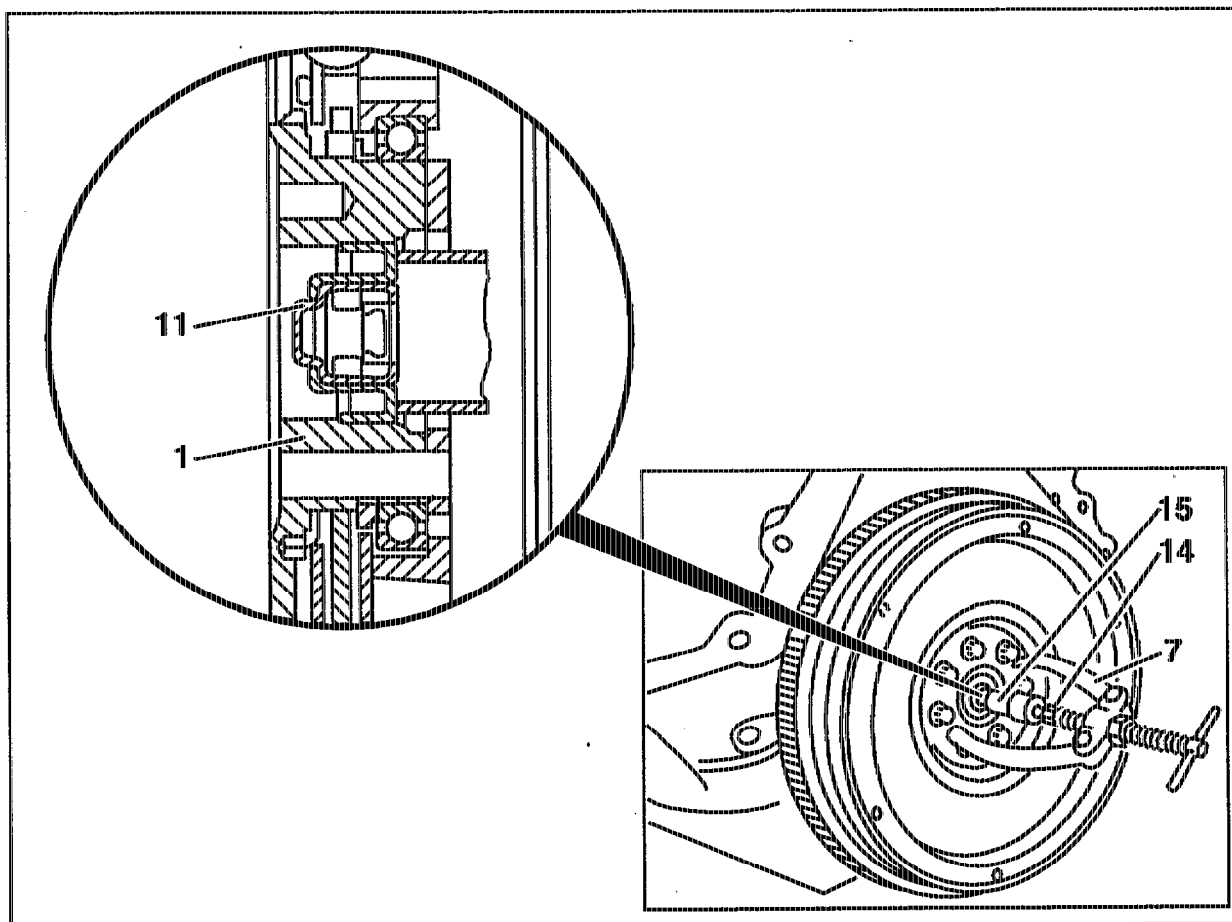


03-4640 Removing and installing needle bush in two-mass flywheel

Preceding work:
Two-mass flywheel removed (03-4620).

Operation no. of operation texts and work units or standard texts
and flat rates:



P03-5352-57

Puller (7) 000 589 33 33 00 with insert (15)

000 529 25 33 00

Nut (14)

Needle bush (11)

fit onto needle bush (11).

turn and spread taper apart.

pull out.

New needle bush (11) with \varnothing 45 sleeve press in at outer race as far as the stop.



Press needle bush (11) in, do not strike.
Use \varnothing 14.8 mm securing drift to prevent
bearing rollers dropping out.

Needle bush (11) must be tightly seated at outer race in the
primary flywheel (1).

Data in mm

| | |
|--|-------------|
| Mounting hole \varnothing in two-mass flywheel | 46.96–49.98 |
|--|-------------|

Special tools

