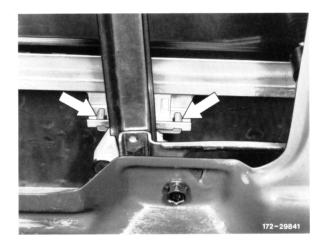
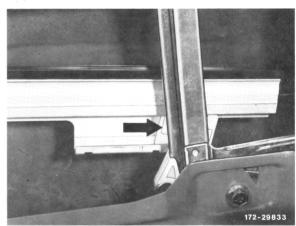
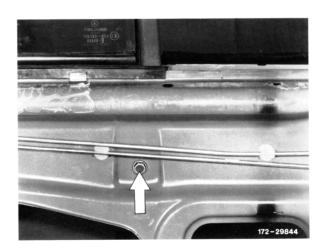
## Removal, installation

- 1 Remove door lining (72–101).
- 2 Pull off plastic foil.
- 3 Remove safety bracket on window lifting rail.



- 4 Extend guide member from window lifting rail.
- 5 Lower window completely down.
- 6 Remove sealing strip inside (72-160).
- 7 Remove flexible window running rail (72–198).
- 8 Remove screw from window web below.





- 9 Remove screw on window web at top and pull out window web in downward direction.
- 10 Turn window in door around and lift out of window shaft in upward direction.
- 11 For installation proceed vice versa.

