



Mercedes-Benz

## service information

**TO:** OUR MERCEDES-BENZ PASSENGER CAR DEALERS

**DATE:** June 1994

**REF. NO.** MBNA 88/17

**SUBJECT:** MODELS 124 (STARTING MODEL YEAR 1994), 140, 202  
INSTALLATION OF AMG BODY KITS

AMG body kits are now available as after-sales accessories (i.e. installation after first purchase of the car). These body kits are designed specifically for each model listed. A complete body kit consists of front air dam, side skirts, and rear apron.

Please note that at present, these kits do not apply to model 124.036 (500E) which already has flared fenders or model 124.092 (300TE) which has a different rear bumper.

**Note:**

These Work Instructions are based on information supplied by AMG. The illustrations may also show other AMG equipment, such as wheels, which is not covered by these Work Instructions and may not be available in the U.S.

Attached to this Service Information are five separate Work Instructions:

- W.I. 312: MODEL 124 (EXCEPT 124.036/092) STARTING MODEL YEAR 1994  
INSTALLATION OF AMG BODY KITS
- W.I. 313: MODEL 140 SEDAN  
INSTALLATION OF AMG BODY KITS
- W.I. 314: MODEL 140 COUPÉ  
INSTALLATION OF AMG BODY KITS
- W.I. 315: MODEL 202  
INSTALLATION OF AMG BODY KITS
- W.I. 316: MODEL 124, 129, 140, 201  
INSTALLATION OF AMG LOGO AND M-B STAR  
ON AMG-REAR SPOILER OR ON TRUNK LID

Order No. S-SI-MBNA-88/17



Mercedes-Benz

**AMG**

## Work Instructions

Date: June 1994

Group: 88

Number: 315

**SUBJECT: MODEL 202**

**INSTALLATION OF AMG BODY KITS**

- A. FRONT AIR DAM/BUMPER COVER
- B. SIDE SKIRTS FOR SEDAN
- C. SIDE SKIRTS FOR COUPÉ/CABRIOLET
- D. REAR APRON
- E. PAINTING RECOMMENDATIONS
- F. PARTS INFORMATION

### A. FRONT AIR DAM/BUMPER COVER

#### Removing original bumper

1. Open covers (1, Figure 1) and disengage retaining straps.
2. Disconnect outside temperature sensor from left cover. Remove nut (2, Figure 1) and washer.
3. Remove side brackets and remove bumper towards front.

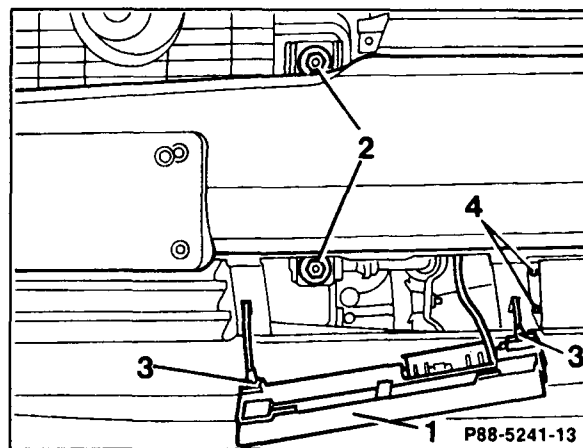


Figure 1

**Disassembling bumper**

4. Remove rub strip by unscrewing screws on left and right ends of bumper.  
Using a screwdriver, pry back retaining tabs two at a time starting from the outside. Remove rub strip and foam inserts.
5. Remove chrome molding for reuse on AMG part.
6. Remove plastic nut and self tapping screw from inner wheel well liner and remove brake cooling duct. Remove wheel well liner.

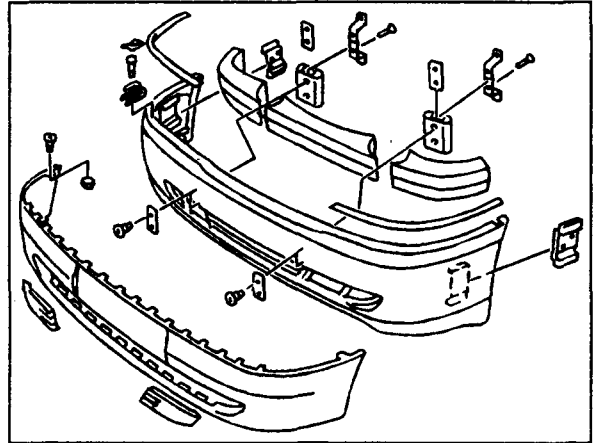


Figure 2

### Assembly

7. Insert driving lamps into openings provided and secure in place using rivets supplied.
8. Insert impact absorber and screw holder on to AMG beam using original fasteners.
9. Insert preassembled beam into AMG air dam/bumper cover and secure using the rivets provided.
10. Secure beam at sides using the screws provided.
11. Position chrome strips and secure with clips.

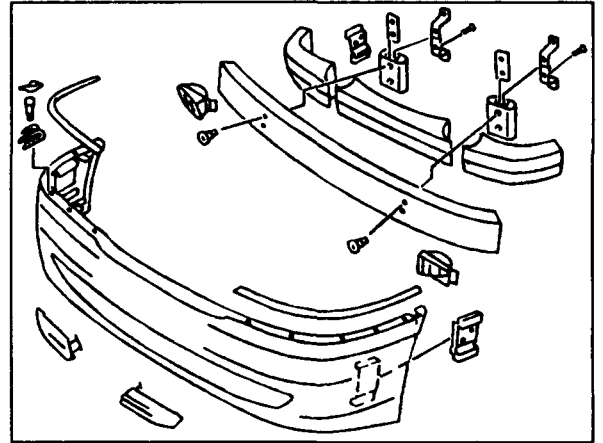


Figure 3

P88-5314-13

### Final assembly

12. Lift bumper and spoiler assembly and route driving lamp wiring up towards the headlamps.
13. Install the bumper and spoiler assembly on vehicle without tightening nuts fully.
14. Inspect alignment of assembly and adjust if necessary ( $A = 5 \text{ mm}$ , Figure 4) and tighten mounting nuts.

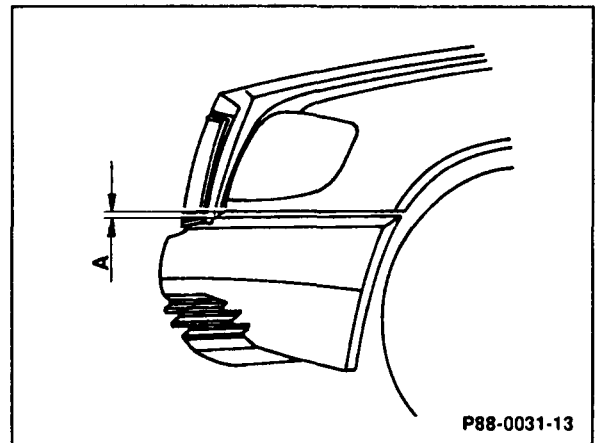


Figure 4

P88-0031-13

15. Modify tight side AMG brake cooling duct to allow attachment of engine mount cooling duct.

16. To connect the driving lamps, install the combined 6-pin plug/socket (a, Figure 5) in the vehicle and insert between the 4-pin socket on the headlamp assembly (b) and the 4-pin standard production plug (c).

**Note:**

U.S. version vehicles have only 4 pins. Remove the 2 unused pins on end of plug nearest to harness.

Plug the driving lamp wiring into the two pin connector and secure with the wire ties provided.

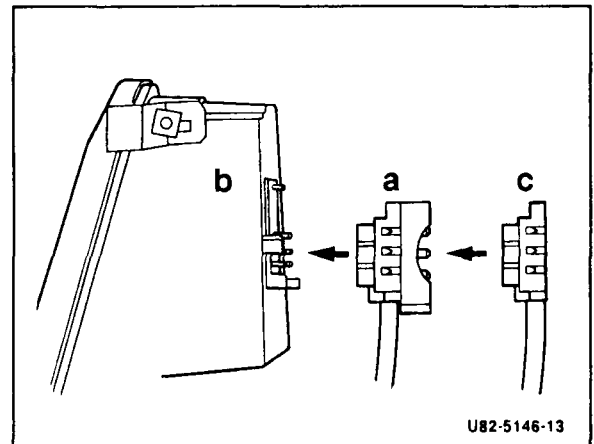


Figure 5

17. Install brake cooling ducts by inserting duct into spoiler from rear and securing. Install inner wheel well lining and secure duct diagonally with self-tapping screws supplied.

18. Warm AMG logo and mounting surface to 40 °C using heat gun. Position logo according to Figure 6.

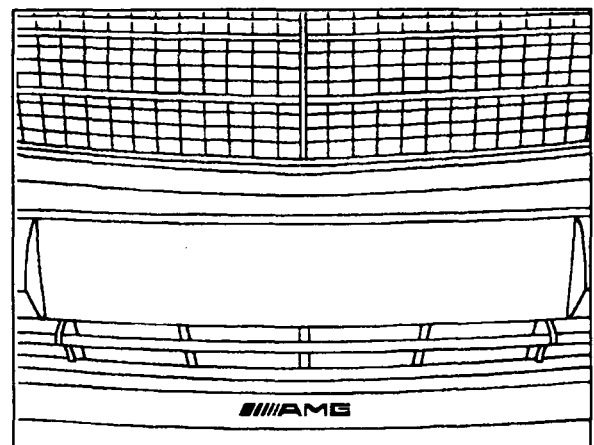


Figure 6

P88-5336-13

19. Remove retaining straps (3, Figure 7) from mounting bolt access flaps (1) and snap into AMG flaps.
20. Snap retaining straps into front spoiler/bumper cover.
21. Press outside temperature sensor into the recess provided.

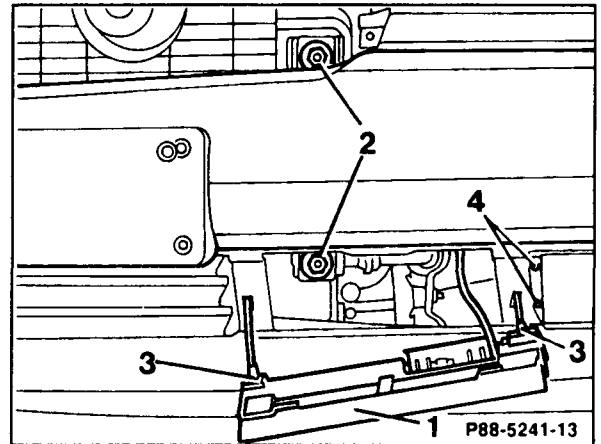


Figure 7

20. To adjust driving lamps, open access flaps and adjust lamps by turning Phillips head screws (4, Figure 7).
21. Close access flaps.

## B. SIDE SKIRTS

### Preparation

1. Remove molding from front fender (A, Figure 8) and rear wheel opening (B) by carefully levering with plastic wedge (110 589 03 59 00).
2. Using plastic wedge, remove molding from retaining clips and snap fasteners on rocker panel.
3. Remove cover grommets from underside of vehicle (C, Figure 8).
4. Remove jacking point covers.
5. Pull lower molding (Figure 9) off lower edge of door. Remove retaining clips from lower door edge.

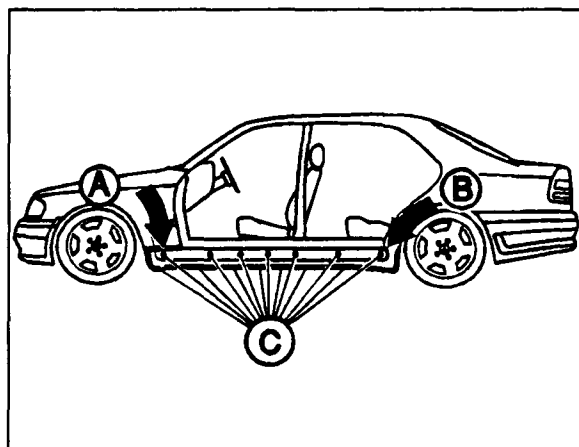


Figure 8

P88-5308-13

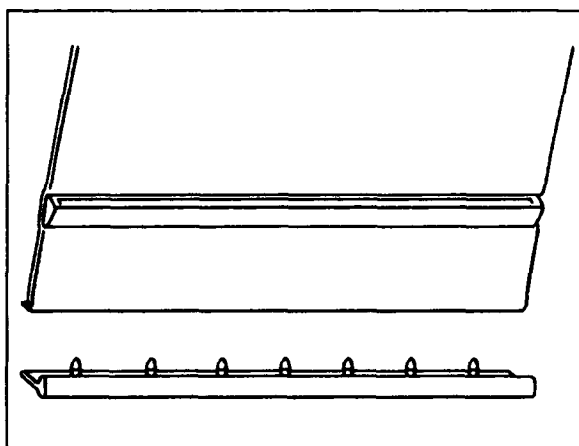


Figure 9

P88-5357-13

## Installation

6. Insert retaining straps for jack point covers.
7. Press in AMG snap fasteners in door opening and on underside of vehicle (Figure 10).
8. Press in mounting hardware for wheel opening and fender area, remove backing from adhesive strip and press on side skirts.

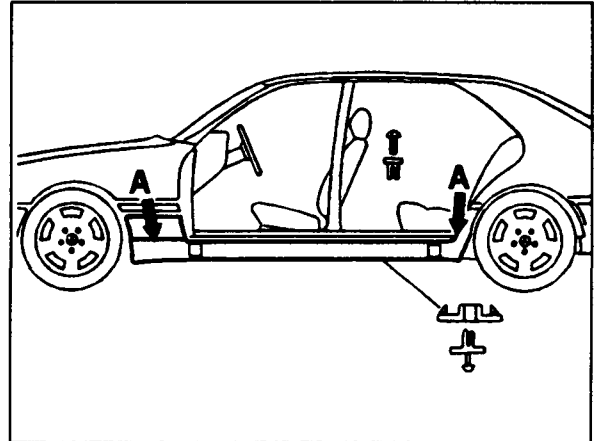


Figure 10

9. Secure side skirts in door opening and vehicle floor area with the mounting hardware provided. (Anchor rivets with Phillips head screws.)
10. Cover screw heads in door opening with self adhesive film provided.  
Clean mounting surface, pull off backing and apply self-adhesive film.
11. Press retaining clips into lower edge of door.  
Snap in AMG lower edge molding (Figure 11).

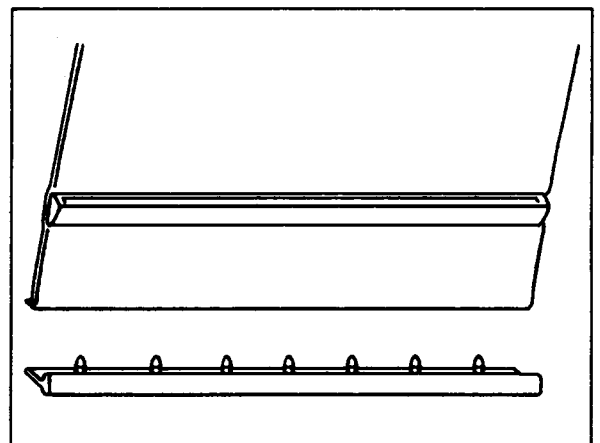


Figure 11

P88-5357-13



#### D. REAR APRON

## Preparation

1. Remove fasteners (arrows, Figure 12) and rear trim panel.
2. Press side trim to side and remove mounting nut and washer.
3. Remove bumper towards rear.

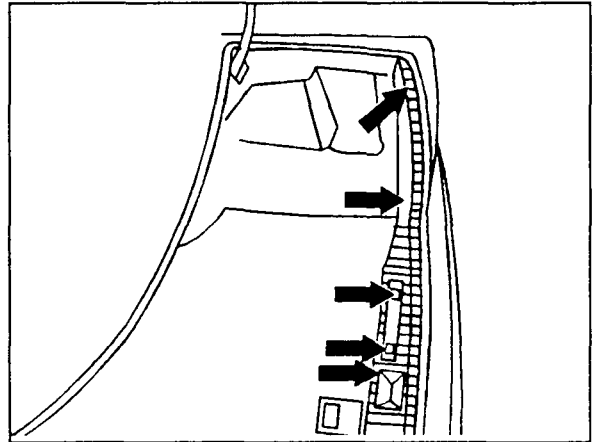


Figure 12

P88-5317-13

## Disassembling the bumper

4. Remove rub strip by unscrewing screws on left and right ends of bumper.  
Using a plastic wedge, pry back retaining tabs two at a time starting from the outside. Remove rub strip and foam inserts.
5. Remove holder and impact absorber sections.
6. Remove chrome moldings.

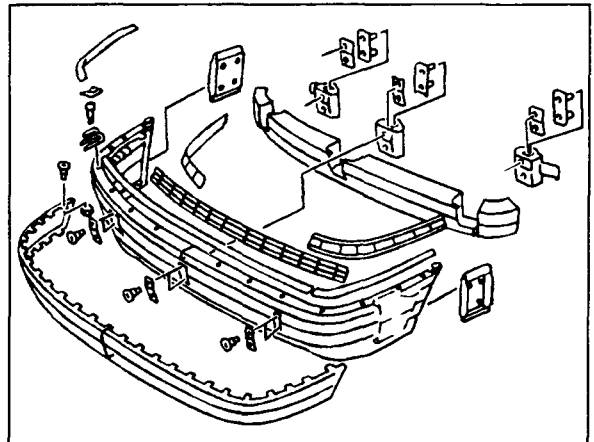


Figure 13

P88-5318-13

### Assembly

7. Insert impact absorber and holder on AMG beam.
8. Insert preassembled beam into AMG rear skirt and secure with the fasteners provided.
9. Secure reinforcement and chrome moldings with clips.
10. Secure trim piece to reinforcement using fasteners provided.

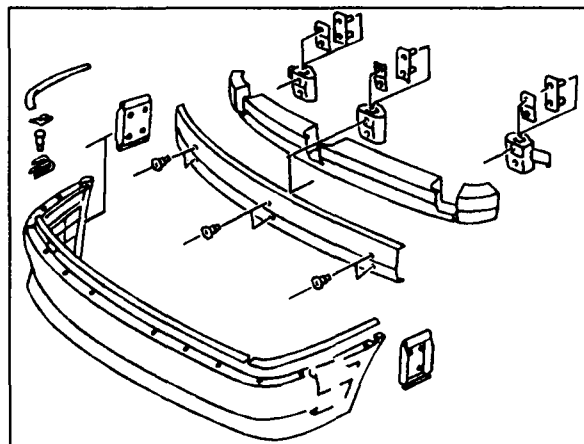


Figure 14

P88-5319-13

### Final assembly

11. Install rear apron/bumper assembly on vehicle without fully tightening mounting bolts.
12. Inspect alignment of assembly and adjust if necessary ( $A = 5 \text{ mm}$ , Figure 15).
13. Tighten mounting bolts.

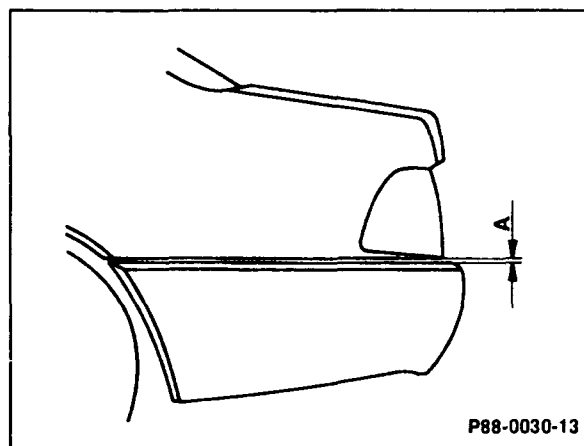


Figure 15

P88-0030-13

**E. PAINTING RECOMMENDATIONS**

Refer to sections 1.19 and 1.20 of the Refinishing Manual, as well as S.I. 98/34.

**F. PARTS INFORMATION****Parts Information**

<b>Qty.</b>	<b>Part Name</b>	<b>Part Number</b>
1	Front air dam kit	B6 6 02 0720
1	Side skirt kit for sedan	B6 6 02 0722
1	Rear apron kit	B6 6 02 0721
4	Jack hole doors	WA 202 698 01 30
1	Left tow hook cover	WA 202 885 01 26
1	Right tow hook cover	WA 202 885 02 26



Mercedes-Benz

**AMG**

Group: 88

## Work Instructions

Date: June 1994

Number: 314

**SUBJECT: MODEL 140 COUPÉ  
INSTALLATION OF AMG BODY KITS**

- A. FRONT AIR DAM/BUMPER COVER**
- B. SIDE SKIRTS**
- C. REAR APRON**
- D. AMG LOGO**
- E. PAINTING RECOMMENDATIONS**
- F. PARTS INFORMATION**

### A. FRONT AIR DAM/BUMPER COVER

#### Removing original bumper

1. Open covers (1, Figure 1) and disengage retaining straps.
2. Disconnect outside temperature sensor from left cover. Remove nut (2, Figure 1) and washer.
3. Disconnect fog lamp wiring and remove bumper towards front.

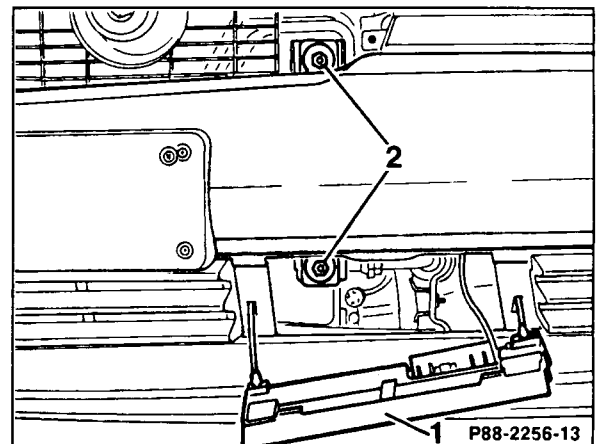


Figure 1

### Disassembling bumper

4. Remove chrome molding by removing clips, SMS Job No. 88-205 (arrow, Figure 2). Remove beam.
5. Remove left and right mounting screws. Drill out rivets at sides. Using a screwdriver, pry back retaining tabs. Remove license plate bracket.

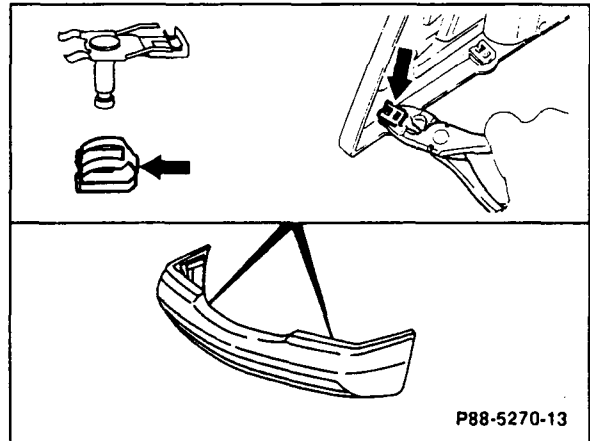


Figure 2

6. Remove fog lamp mounting screws and remove sheet metal nuts from fog lamp housings.

### Assembly

7. Insert beam into AMG air dam/bumper cover. Press in upper retaining tabs. Install left and right mounting screws. Secure beam at the sides using the fasteners supplied.
8. Using fasteners provided secure fog lamp to original bracket (A, Figure 3).
9. Screw fog lamp holder to tab of outer covering (B, Figure 3), using the sheet metal screws provided.
10. Position chrome moldings and secure using clips.

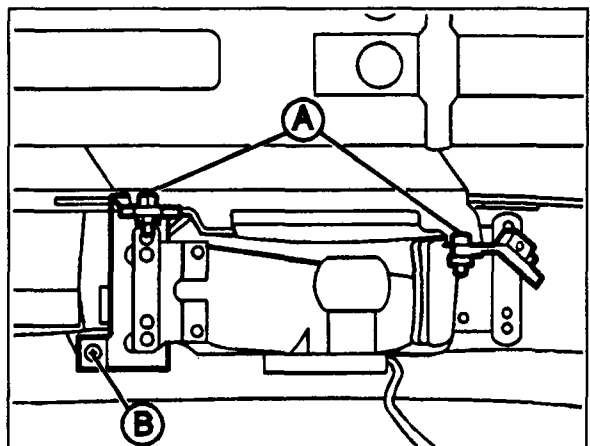


Figure 3

P88-5309-13

**Final assembly**

11. Install the bumper and spoiler assembly on vehicle without tightening bolts fully.
12. Inspect alignment of assembly and adjust if necessary ( $A = 5\text{ mm}$ , Figure 4).
13. Plug the fog lamp wiring into the 2-pin connector.
14. Modify the license plate bracket to fit.
15. Secure the license plate bracket using the sheet metal screws supplied.

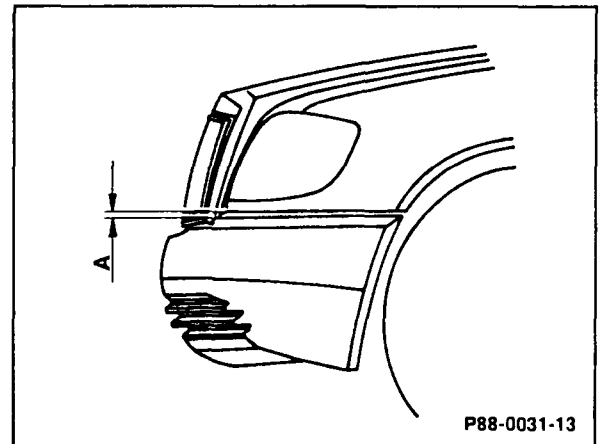


Figure 4

16. Remove retaining straps from mounting bolt access flaps (1, Figure 5) and press into AMG flaps.
17. Press retaining straps into front spoiler/bumper.
18. Press outside temperature sensor and mounting clip into opening provided.

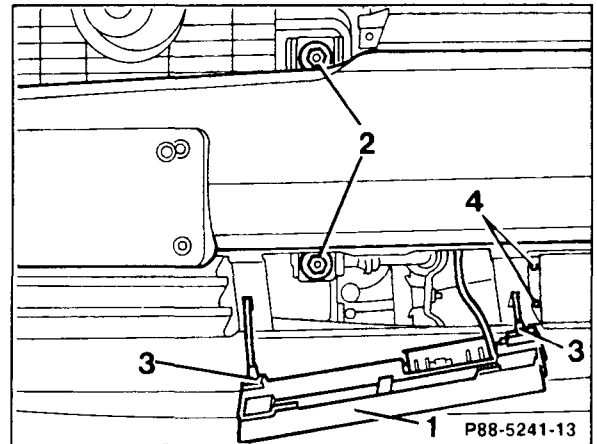


Figure 5

19. To adjust driving lamps, open access flaps and adjust by turning Phillips head adjusting screws, Figure 5).

20. Warm AMG logo and mounting surface to 40 °C using heat gun. Apply logo according to Figure 6.

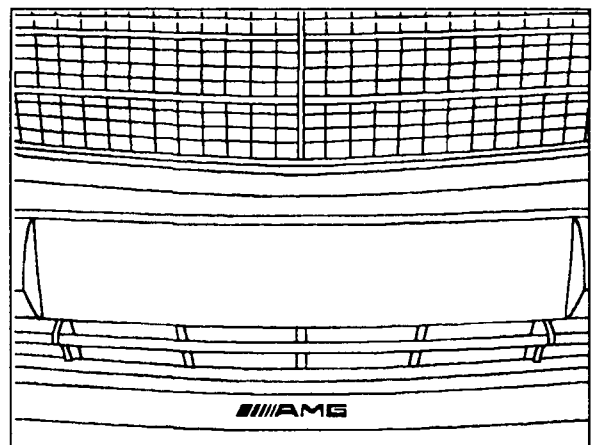


Figure 6

P88-5336-13

## B. SIDE SKIRTS

### Preparation

1. Remove side panel from front fender by removing mounting nut (A, Figure 7) and mounting screws (B) on A-pillar. Using a plastic wedge, disengage top of side panel and slide out from rocker panel cover.
2. Using a plastic wedge, disengage the top and bottom of the side panel (C, Figure 9) and slide out from the rocker panel cover.

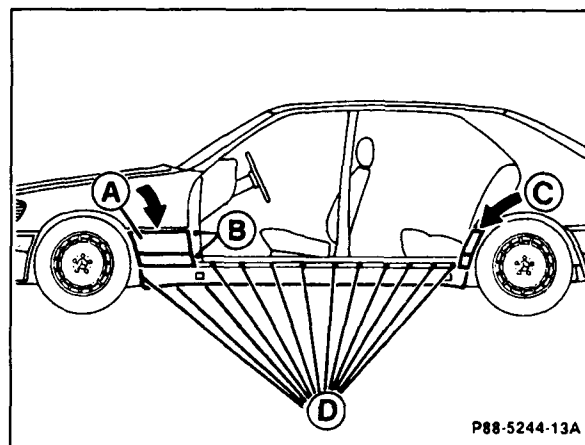


Figure 7

3. Pull rubber seal out of original rocker panel cover retaining slot. Remove upper and lower mounting screws from cover (D, Figure 7). Using plastic wedge, disengage cover from fasteners. Press mounting clips out of original cover. Pull out retaining strap for jack point cover.

### Installation

4. Press mounting clips into AMG side skirts.
5. Insert retaining straps for jack point covers.
6. Position side skirt and secure in place using original mounting screws. Engage retaining bracket (A, Figure 8) in subframe bracket. Screw side skirt and inner wheel well liner to mounting bracket (A).

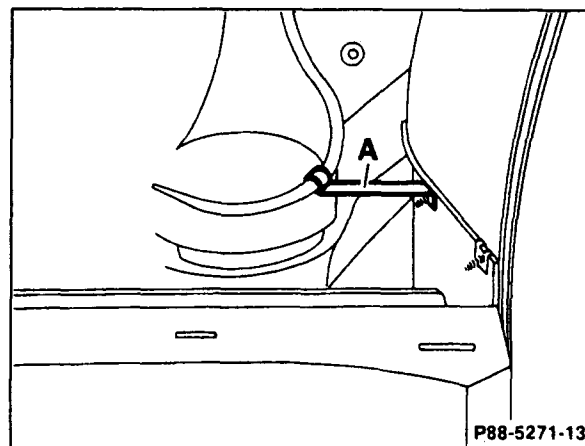


Figure 8



7. Insert rubber seal into side skirt and reinstall side panels.
8. Insert retaining straps into AMG jack point covers and press covers into openings.

### C. REAR APRON

#### Preparation

1. Open tail lamp cover and remove plastic rivet (arrow, Figure 9).

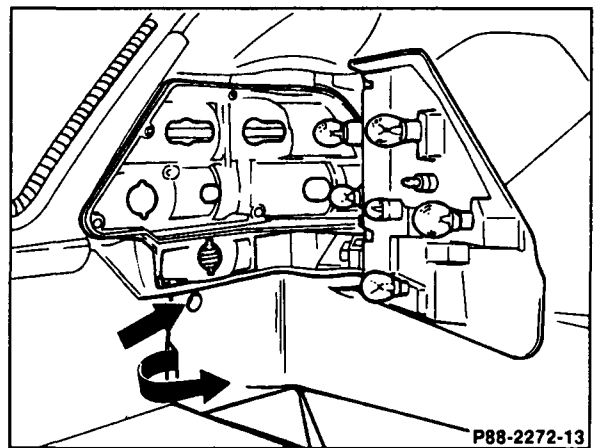


Figure 9

2. Remove rivets (arrows, Figure 10).
3. Push trim pieces to side or top and remove mounting screws and washers (qty. 6).
4. Remove bumper towards rear.

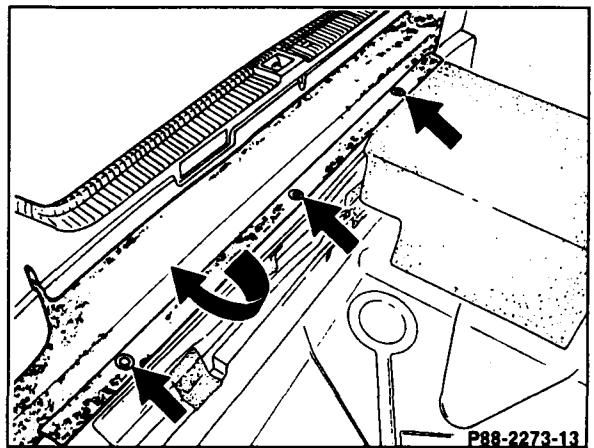


Figure 10

### Disassembling the bumper

5. Remove clips and chrome moldings, (Figure 13), SMS Job No. 88-225.  
Remove left and right mounting screws and remove beam.  
Using a screwdriver, press retaining clip out of outer mounting. Drill out the side mounting brackets.

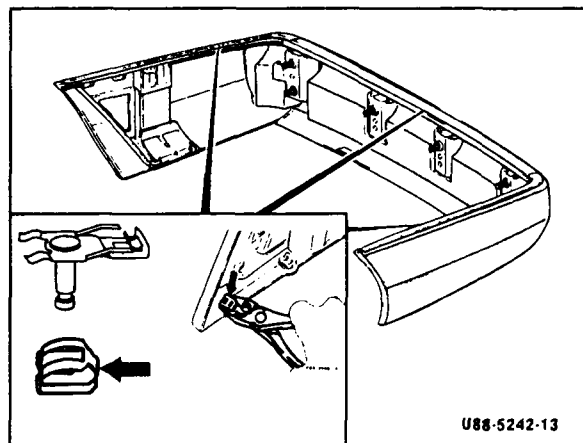


Figure 11

### Assembly

6. Insert beam into AMG rear skirt.
7. Press upper and lower retaining tabs into place.
8. Install left and right mounting screws.
9. Install side brackets with screws supplied (flat head screws on top).
10. Install chrome moldings and clips (Figure 12).
11. Press the rubber washers provided on to the mounting studs (Figure 12).

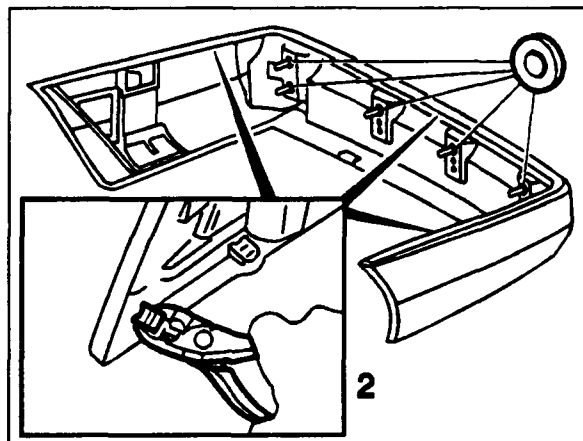


Figure 12

P88-5307-13

### Final assembly

12. Install rear apron/bumper assembly on vehicle without fully tightening mounting bolts.
13. Inspect alignment of assembly and adjust if necessary (A = 5 mm, Figure 13).
14. Tighten mounting bolts.
15. Reinstall trim pieces and tail lamp cover.

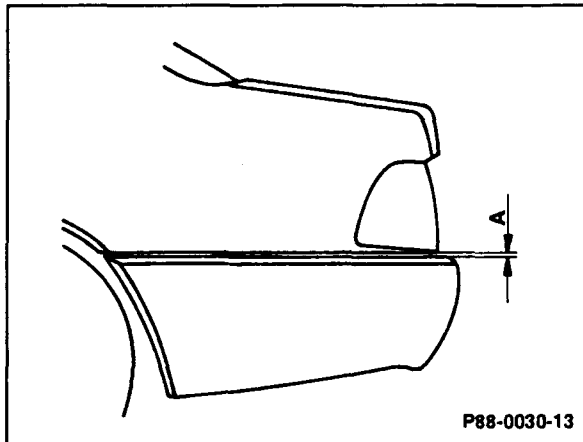


Figure 13

P88-0030-13

#### D. AMG LOGO

1. Warm AMG logo and mounting surface to 40 °C using heat gun. Apply logo according to Figure 15.

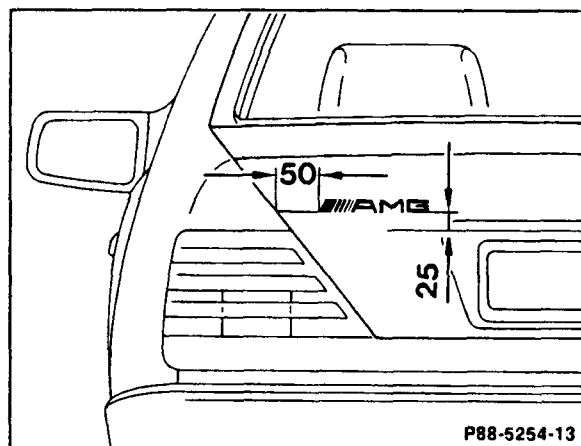


Figure 15

#### E. PAINTING RECOMMENDATIONS

Refer to sections 1.19 and 1.20 of the Refinishing Manual, as well as S.I. 98/34.

#### F. PARTS INFORMATION

##### Parts Information

Qty.	Part Name	Part Number
1	Front air dam kit	B6 6 02 0710
1	Side skirt kit	B6 6 02 0712
1	Rear apron kit	B6 6 02 0711



Mercedes-Benz

**AMG**

## Work Instructions

Date: June 1994

Group: 88

Number: 313

**SUBJECT: MODEL 140 SEDAN  
INSTALLATION OF AMG BODY KITS**

- A. FRONT AIR DAM/BUMPER COVER**
- B. SIDE SKIRTS**
- C. REAR APRON**
- D. AMG LOGO**
- E. PAINTING RECOMMENDATIONS**
- F. PARTS INFORMATION**

### A. FRONT AIR DAM/BUMPER COVER

#### Removing original bumper

1. Open covers (1, Figure 1) and disengage retaining straps.
2. Disconnect outside temperature sensor from left cover. Remove nut (2, Figure 1) and washer.
3. Remove bumper towards front.

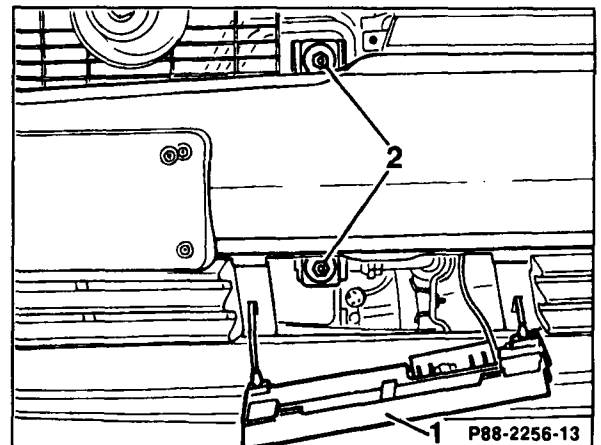


Figure 1

### Disassembling bumper

4. Remove chrome molding by removing clips, SMS Job No. 88-205 (arrow, Figure 2). Remove beam.
5. Remove left and right mounting screws. Drill out rivets at sides. Using a screwdriver, pry back retaining tabs. Remove license plate bracket.

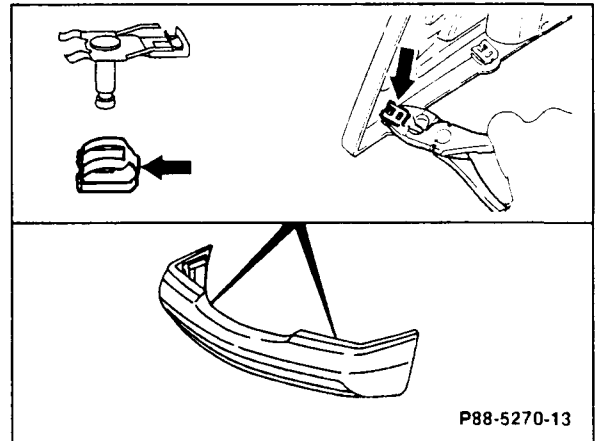


Figure 2

6. Modify beam by cutting out vertical rib (B, Figure 3) according to specification. Drill mounting holes for driving lamps.

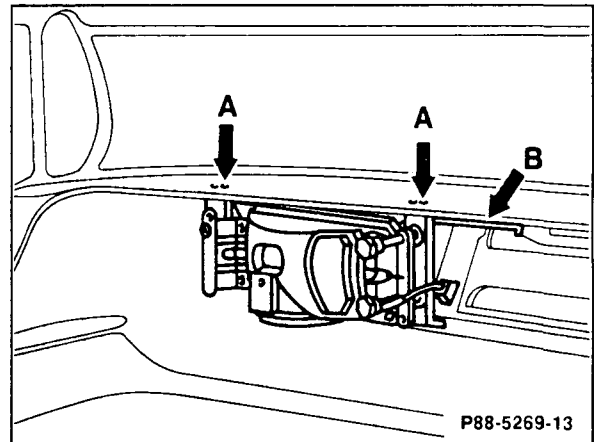


Figure 3

### Assembly

7. Insert beam into AMG air dam/bumper cover. Press in upper retaining tabs. Install left and right mounting screws. Secure beam at the sides using the fasteners supplied.

8. Insert driving lamp and bracket into mounting hole drilled previously and secure with rivets (A, Figure 4) provided.
9. Position chrome moldings and secure using clips.

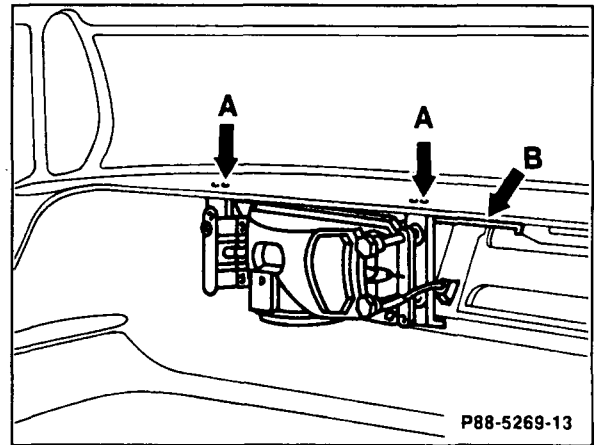


Figure 4

#### Final assembly

10. Lift bumper and spoiler assembly and route driving lamp wiring up towards the headlamps.
11. Install the bumper and spoiler assembly on vehicle without tightening bolts fully.
12. Inspect alignment of assembly and adjust if necessary (A = 5 mm, Figure 5).

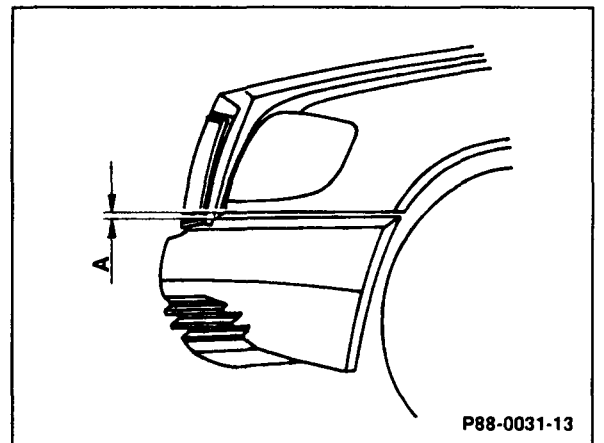


Figure 5

13. To connect the driving lamps, install the combined 6-pin plug/socket (a, Figure 6) in the vehicle and insert between the 4-pin socket on the headlamp assembly (b) and the 4-pin standard production plug (c).

**Note:**

U.S. version vehicles have only 4 pins. Remove the 2 unused pins on end of plug nearest to harness.

Plug the driving lamp wiring into the two pin connector and secure with the wire ties provided.

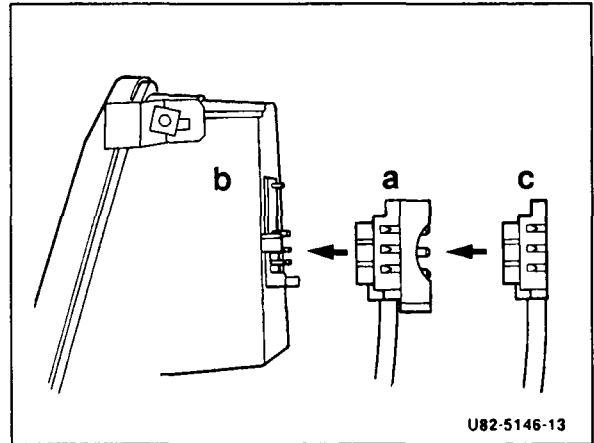


Figure 6

14. Modify the license plate bracket by trimming off the lower tabs.
15. Secure the license plate bracket using the sheet metal screws supplied.

16. Remove retaining straps from mounting bolt access flaps (1, Figure 7) and press into AMG flaps.
17. Press retaining straps into front spoiler/bumper.
18. Press outside temperature sensor and mounting clip into opening provided.

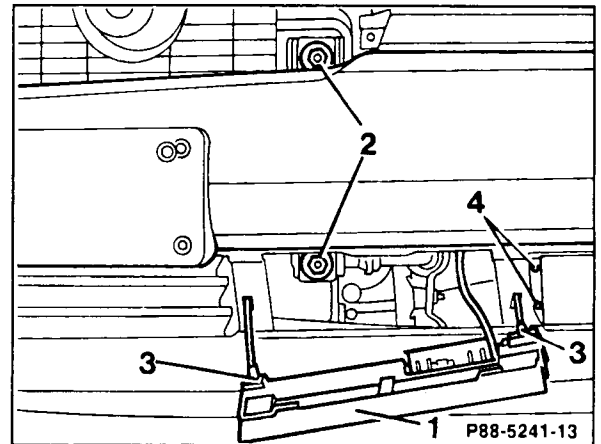


Figure 7

19. To adjust driving lamps, open access flaps and adjust lamps by turning Phillips head screws (4, Figure 7).

20. Warm AMG logo and mounting surface to 40 °C using heat gun. Apply logo according to Figure 8.

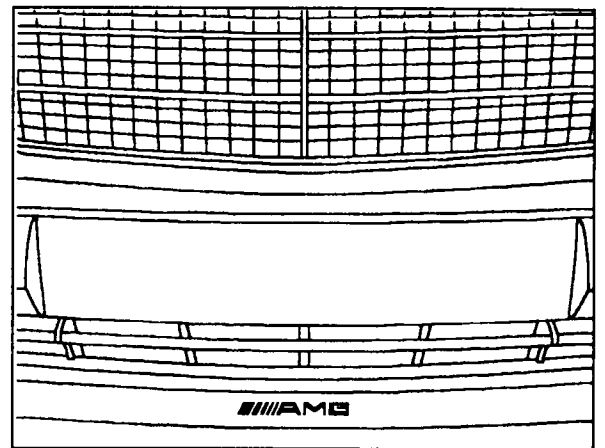


Figure 8

P88-5336-13



## B. SIDE SKIRTS

### Preparation

1. Remove side panel from front fender by removing mounting nut (A, Figure 9) and mounting screws (B) on A-pillar. Using a plastic wedge, disengage top of side panel and slide out from the rocker panel cover.
2. Using a plastic wedge disengage the top and bottom of the side panel (C, Figure 9) and slide out from the rocker panel cover.
3. Pull rubber seal out of original rocker panel cover retaining slot. Remove upper and lower mounting screws from cover (D, Figure 9). Using plastic wedge, disengage sill from fasteners. Press mounting clips out of cover. Pull out retaining strap for jack point cover.

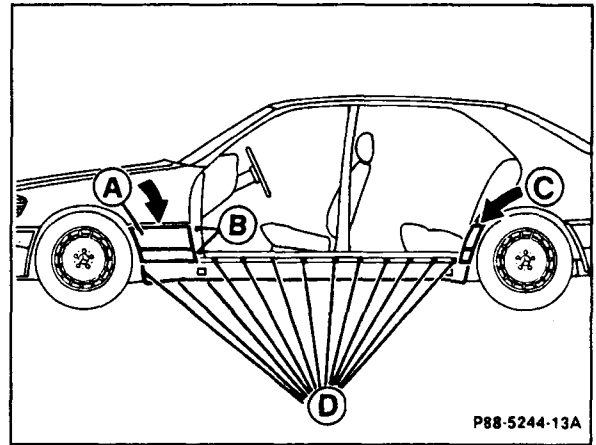


Figure 9

### Installation

4. Press mounting clips into AMG side skirts.
5. Insert retaining straps for jack point covers.
6. Position side skirt and secure in place using original mounting screws. Engage retaining bracket (A, Figure 10) in subframe bracket. Screw side skirt and inner wheel well liner to mounting bracket (A).

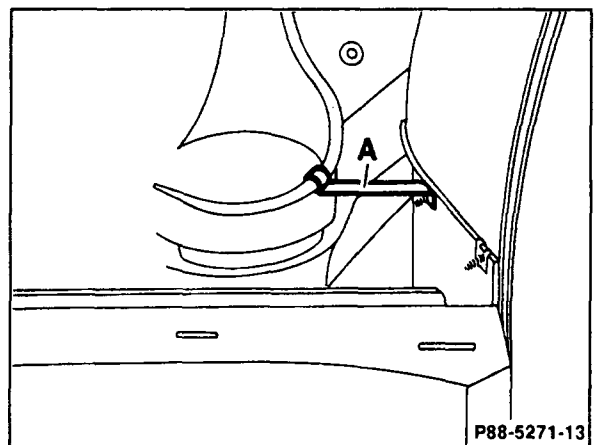


Figure 10

7. Insert rubber seal into side skirt and reinstall side panels.
8. Insert retaining straps into AMG jack point covers and press covers into openings.

### C. REAR APRON

#### Preparation

1. Open tail lamp cover and remove rivet plastic (arrow, Figure 11).

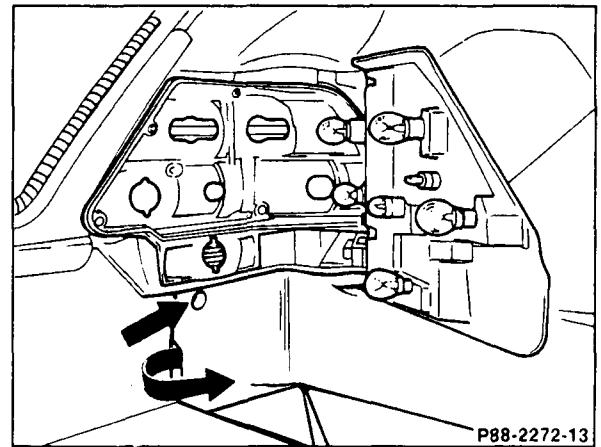


Figure 11

2. Remove rivets (arrows, Figure 12).

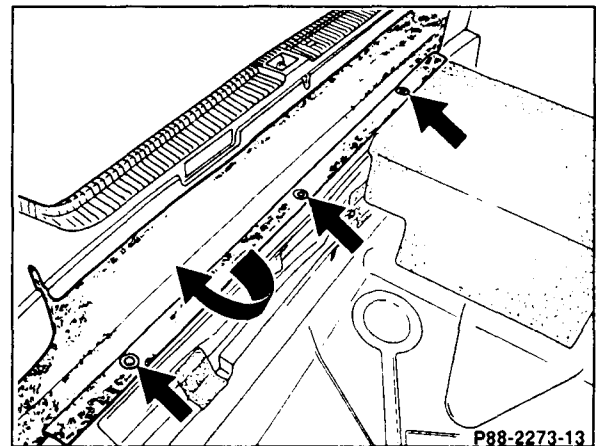


Figure 12

3. Push trim pieces to side or top and remove mounting screws and washers (qty. 6).
4. Remove bumper towards rear.

### Disassembling the bumper

5. Remove clips and chrome moldings (Figure 13), SMS Job No. 88-225.  
Remove left and right mounting screws and remove beam.  
Using a screwdriver, press retaining clip out of outer mounting. Drill out the side mounting brackets.

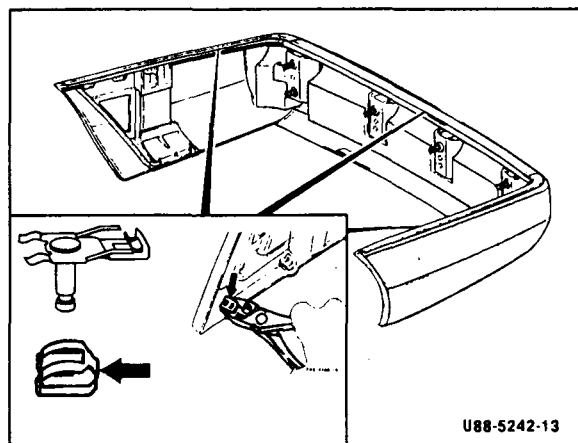


Figure 13

### Assembly

6. Insert beam into AMG rear skirt.
7. Press upper and lower retaining tabs into place.  
If necessary, apply hot glue to tabs to keep in place.
8. Install left and right mounting screws.
9. Install side brackets with screws supplied (flat head screws on top).
10. Install chrome moldings.

### Final assembly

11. Install rear apron/bumper assembly on vehicle without fully tightening mounting bolts.
12. Inspect alignment of assembly and adjust if necessary ( $A = 5 \text{ mm}$ , Figure 14).
13. Tighten mounting bolts.
14. Reinstall trim pieces and tail lamp cover.

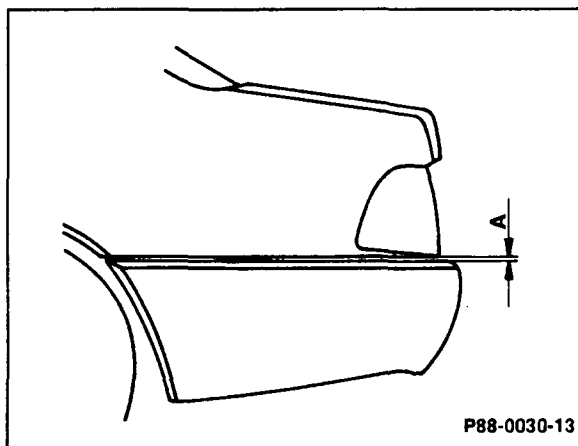


Figure 14

## D. AMG LOGO

### Final assembly

15. Warm AMG logo and mounting surface to 40 °C using heat gun. Apply logo according to Figure 15.

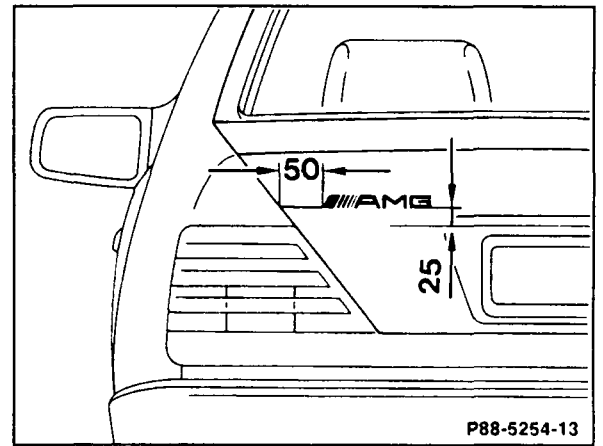


Figure 15

## E. PAINTING RECOMMENDATIONS

Refer to sections 1.19 and 1.20 of the Refinishing Manual, as well as S.I. 98/34.

## F. PARTS INFORMATION

### Parts Information

Qty.	Part Name	Part Number
1	Front air dam kit	B6 6 02 0700
1	Side skirt kit for short wheelbase sedan	B6 6 02 0701
1	Side skirt kit for long wheelbase sedan	B6 6 02 0703
1	Rear apron kit	B6 6 02 0702



Mercedes-Benz

**AMG**

Group: 88

## Work Instructions

Date: June 1994

Number: 312

**SUBJECT: MODEL 124 (EXCEPT 124.036/092) STARTING MODEL YEAR 1994**

### **INSTALLATION OF AMG BODY KITS**

- A. FRONT AIR DAM/BUMPER COVER**
- B. SIDE SKIRTS FOR SEDAN**
- C. SIDE SKIRTS FOR COUPÉ/CABRIOLET**
- D. REAR APRON**
- E. PAINTING RECOMMENDATIONS**
- F. PARTS INFORMATION**

#### **A. FRONT AIR DAM/BUMPER COVER**

##### **Removing original bumper**

1. Remove bolt from left and right side brackets.

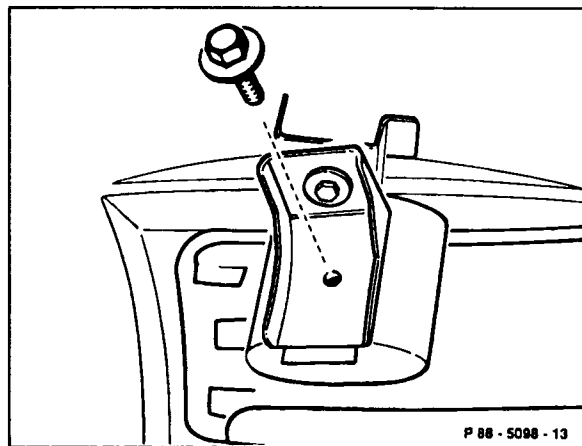


Figure 1

2. Remove the four nuts and washers on left and right frame brackets.

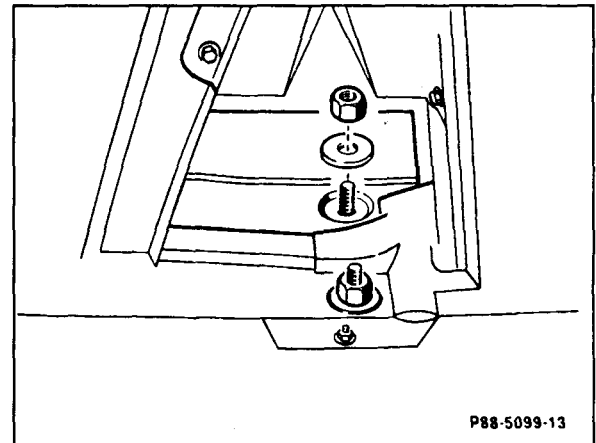


Figure 2

3. Remove center mounting nut and washer from bumper.
4. Remove temperature sensor from license plate cover by removing black plastic cover and Phillips head screw. Pull cable through opening in bumper. Remove bumper.

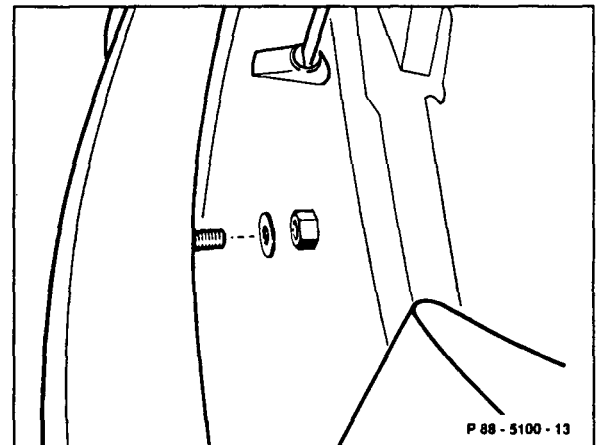


Figure 3

### Disassembling bumper

5. Remove foam impact absorber sections.
6. Remove rub strip (B, Figure 4) by unscrewing six Phillips head screws on left and right ends of bumper.  
Using a screwdriver, pry back retaining tabs two at a time starting from the outside. Remove rub strip and foam inserts.

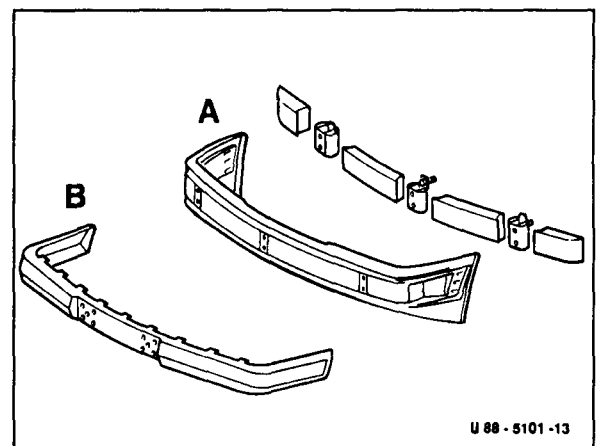


Figure 4

7. Disconnect bracket by drilling out rivets in side bracket (Figure 5). Unscrew the three front brackets.

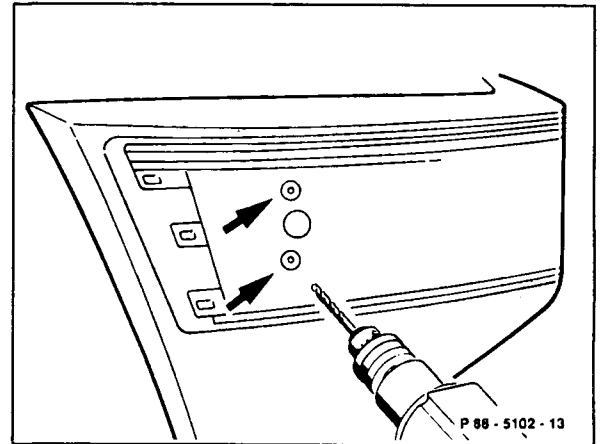


Figure 5

## Assembly

### Installing driving lights

8. Insert driving lamps into openings provided and secure in place using rivets supplied.

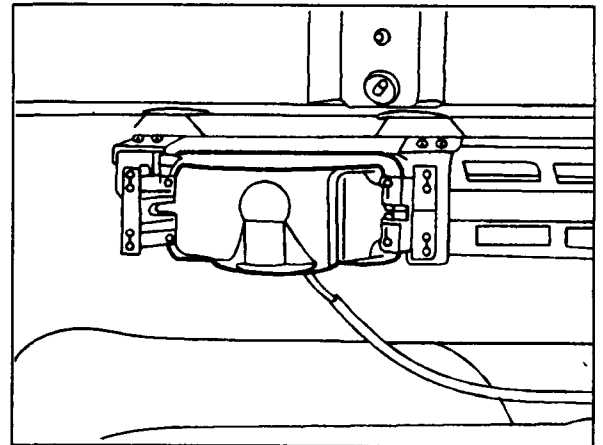


Figure 6

P88-5352-13

9. Install front three brackets to AMG air dam/bumper cover. Install left and right side brackets on air dam/bumper cover using bolts, U-washers, and nuts supplied.
10. Position rub strip and foam inserts (Figure 7) on air dam/bumper cover and press retaining tabs into slots. Install 3 Phillips head screws into left and right ends of bumper.
11. Slide reinforcement beam (Figure 7) supplied between original impact absorber sections and upper edge of air dam/bumper cover.

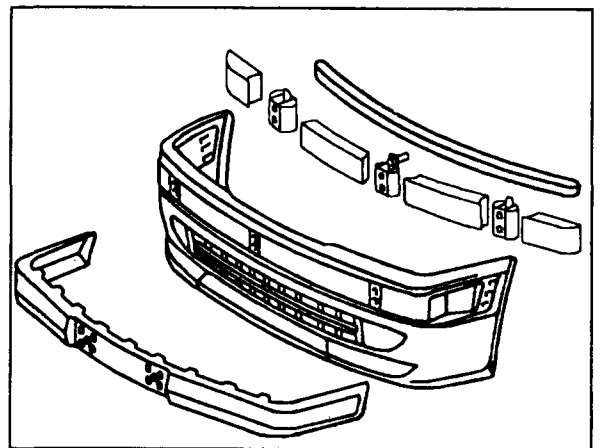


Figure 7

### Final assembly

12. Install the bumper and spoiler assembly on vehicle without tightening bolts fully.
13. Inspect alignment of assembly and adjust if necessary.
14. Tighten mounting bolts. Align engine mount cooling tube (if equipped) with openings in driving lamp recess.
15. Route wiring so as to avoid any chafing. Secure wiring using clips and wire ties supplied. Install temperature sensor on license plate bracket.
16. Install the combined 6-pin plug/socket (a, Figure 6) in the vehicle and insert between the 4-pin socket on the headlamp assembly (b) and the 4-pin standard production plug (c).

**Note:**

U.S. version vehicles have only 4 pins. Remove the 2 unused pins on end of plug nearest to harness.

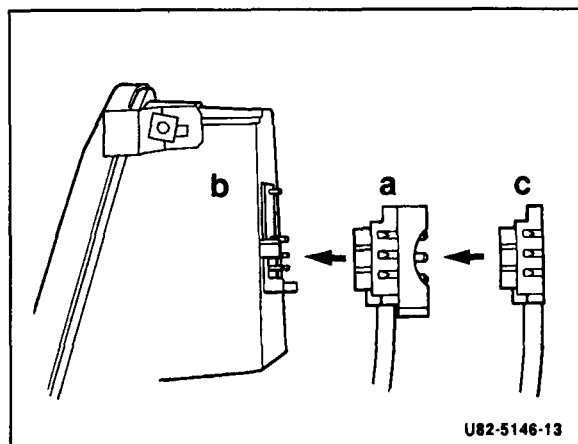


Figure 8

17. Adjust driving lamps by turning Phillips head screws.

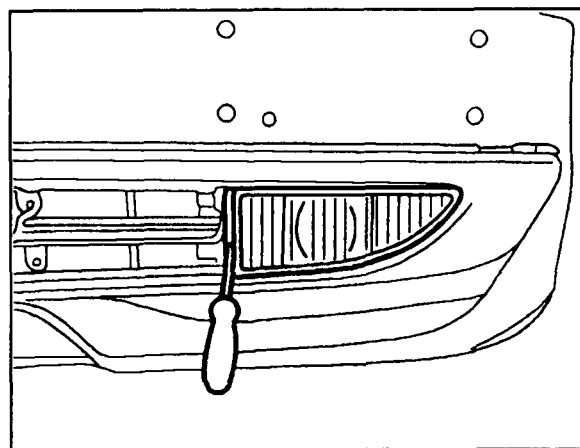


Figure 9



18. Warm AMG logo and mounting surface to 40 °C using heat gun. Apply logo according to Figure 10.

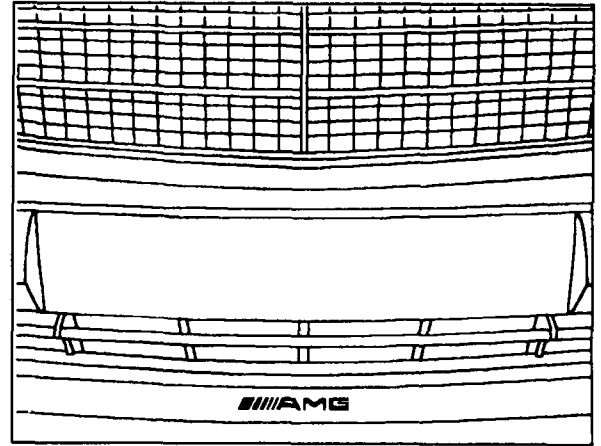


Figure 10

P88-5336-13

**Optional procedure - Transferring chrome moldings from original bumper cover to AMG air dam/bumper cover assembly**

- Trial fit moldings before painting bumper cover. Lip needs to be removed in area of molding.
- Drill holes in AMG part according to production bumper cover.
- Paint bumper without moldings, then install moldings and clips on left and right side.
- Modify reinforcement beam in area of clips.

## B. SIDE SKIRTS FOR SEDAN

### Preparation

1. Remove side panels (A and B, Figure 11) by carefully levering with plastic wedge (110 589 03 59 00) and tugging gently to disengage panels from clips.
2. Open doors.
3. Remove rubber seal from original rocker panel cover.
4. Remove mounting screws along upper and lower edges of original rocker panel cover. Pull gently to detach rocker panel cover.

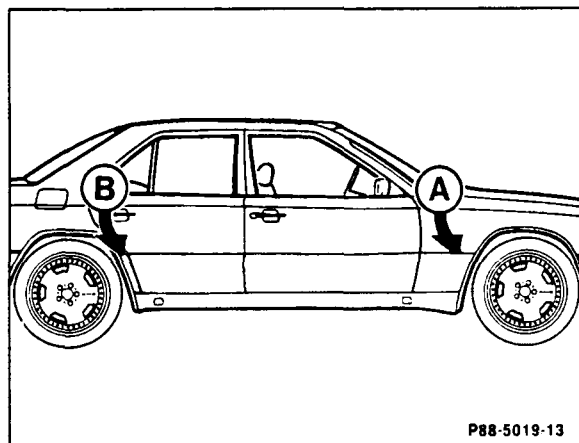


Figure 11

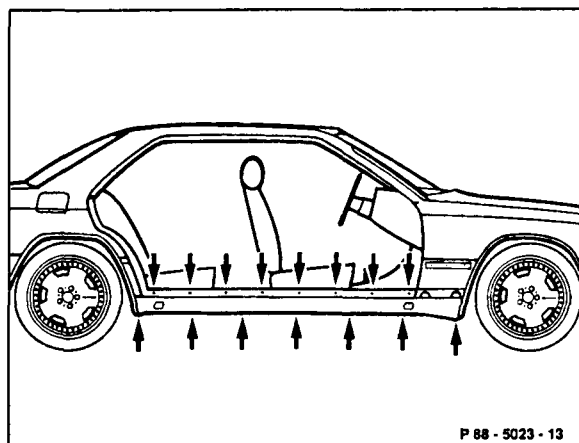


Figure 12

### Installation

5. Install spacer on lower front of fender at rear of wheel opening.

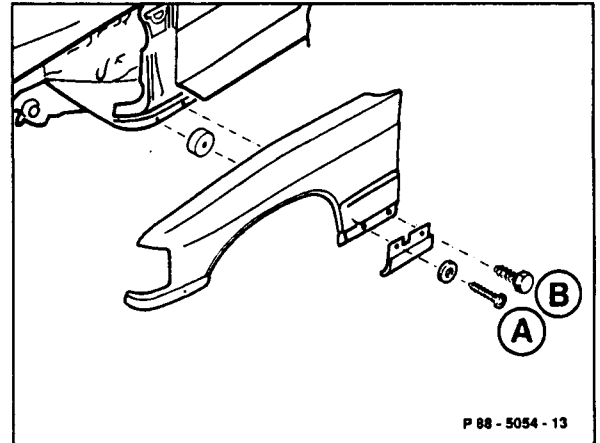


Figure 13

6. Install AMG side skirts using the original mounting points.
7. Press rubber seal into the AMG side skirt.
8. Reinstall the front and rear side panels.
9. Secure rear wheel well covering in side skirt.

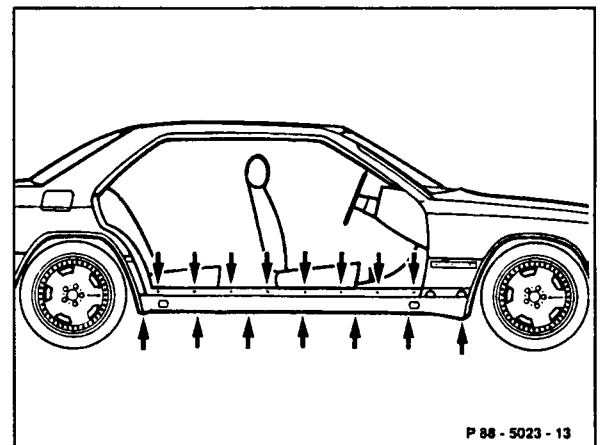


Figure 14

### C. SIDE SKIRTS FOR COUPÉ/CABRIOLET

#### Preparation

1. Remove side panels (A and C, Figure 14) by carefully levering with plastic wedge (110 589 03 59 00) and tugging gently to disengage panels from clips.
2. Open door and remove screws for side panel (B, Figure 15). Using plastic wedge (110 589 03 59 00) push panel towards rear to disengage it, then remove from the door.

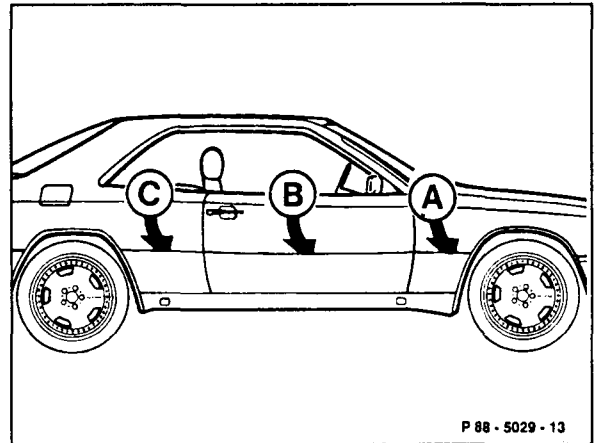


Figure 15

3. Remove sill plates in door area.
4. Remove mounting screws along upper and lower edges of original rocker panel cover. Pull gently to detach rocker panel cover. Pull clips out of mounting sleeves.

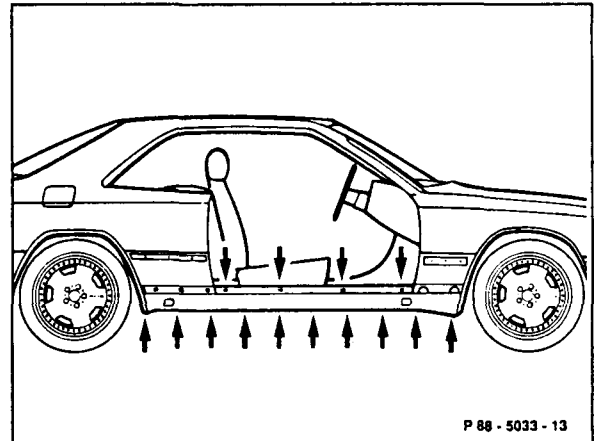


Figure 16

5. Press rubber seal out of rocker panel cover retaining slots using suitable tool.

### Installation

6. Install spacer on lower front of fender at rear of wheel opening (Figure 17).
7. Press rubber seal into the AMG side sill. Attach one snap fastener at the front and rear of the AMG side skirt.

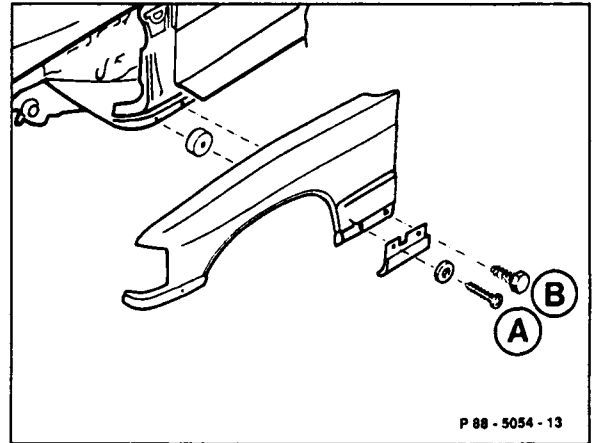


Figure 17

8. Install AMG side skirts using the original mounting points.

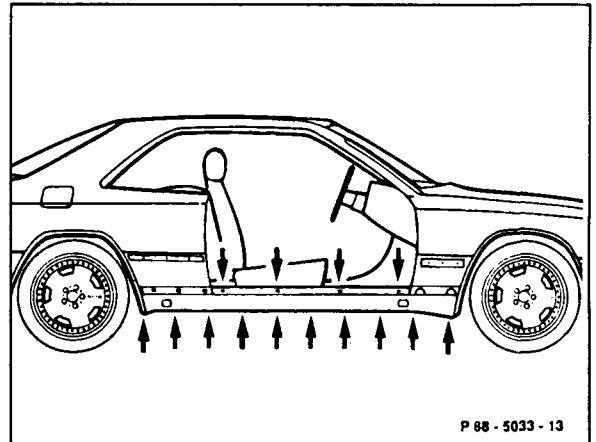


Figure 18

9. Reinstall the front, rear, and door side panels.
10. Secure rear wheel well covering in side skirt.

## D. REAR APRON

### Preparation

1. Remove or open trunk side trim.
2. Remove cover between bumper and wheel well.

3. Remove bumper by removing mounting nuts on left and right side walls and along rear wall of trunk (arrows, Figure 19).

#### CAUTION!

The actual removal of the bumper should be done by two persons to avoid paint damage.

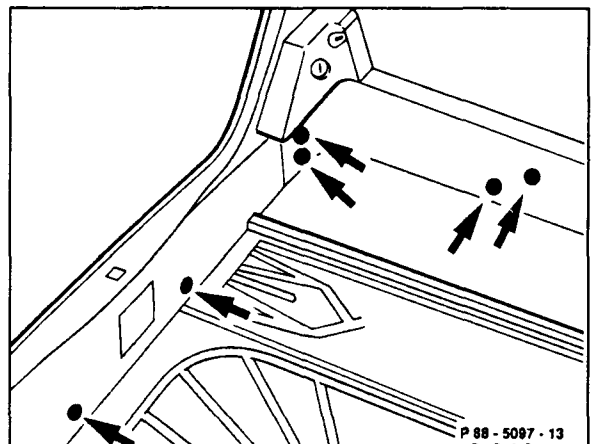


Figure 19

### Disassembling the bumper

4. Remove impact absorber sections.
5. Remove rub strip (B, Figure 20) by unscrewing 2 Phillips head screws on left and right ends of bumper.  
Using a plastic wedge, pry back retaining tabs two at a time starting from the outside. Remove rub strip and foam insert.
6. Remove center four brackets. Push out the two side brackets.

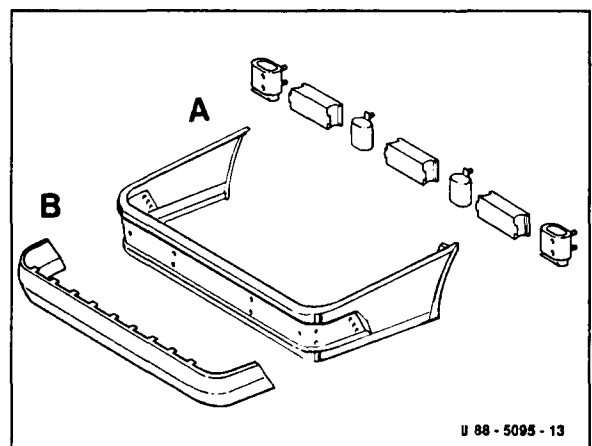


Figure 20

### Assembly

7. Install four brackets as shown in Figure 21.  
Slide side brackets into holder.
8. Position rub strip and foam insert on rear apron and press retaining tabs into slots. Install 3 screws on left and right ends of bumper.
9. Slide reinforcement supplied between original foam impact absorbers sections and upper edge of rear apron.

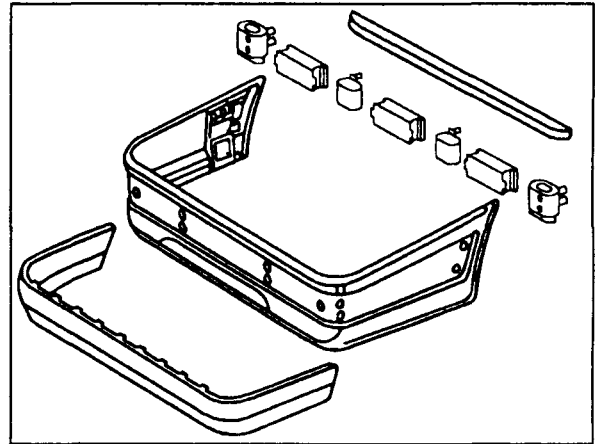


Figure 21

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### Final assembly

10. Install rear apron/bumper assembly on vehicle using the original mounting points without fully tightening mounting bolts.
11. Inspect alignment of assembly and adjust if necessary.
12. Tighten mounting bolts.
13. Install trunk lining.

### Optional procedure - Transferring chrome moldings from original bumper cover to AMG rear apron/bumper cover assembly

- Trial fit moldings before painting bumper cover.
- Drill holes in AMG part according to production bumper cover.
- Paint bumper without moldings, then install moldings and clips on left and right side.
- Modify reinforcement piece in area of clips.

**E. PAINTING RECOMMENDATIONS**

Refer to sections 1.19 and 1.20 of the Refinishing Manual, as well as S.I. 98/34.

**F. PARTS INFORMATION****Parts Information**

<b>Qty.</b>	<b>Part Name</b>	<b>Part Number</b>
1	Front air dam kit	B6 6 02 0730
1	Side skirt kit for sedan	B6 6 02 0732
1	Side skirt kit for Coupé/Cabriolet	B6 6 02 0670
1	Rear apron kit	B6 6 02 0731