



Mercedes-Benz

service information

TO: ALL MERCEDES-BENZ PASSENGER CAR DEALERS

DATE: March 1996 (supercedes S.I. 68/5, July 1992)

REF. NO. MBNA 68/5A

Revision: *Additional models added, as well as part numbers*

SUBJECT: MODELS 124, 129 AND 140
SWITCHES IN CENTER CONSOLE LOOSE

The following repair method is provided for cases in which the plastic frame (2) holding the switches has separated from the wood cover (1), or its installation tabs have broken off (Figure 1).

NOTE:

For model 140, the plastic frame (middle), part no. 140 680 01 34 please make a note of this prior to beginning work on that model is no longer available.

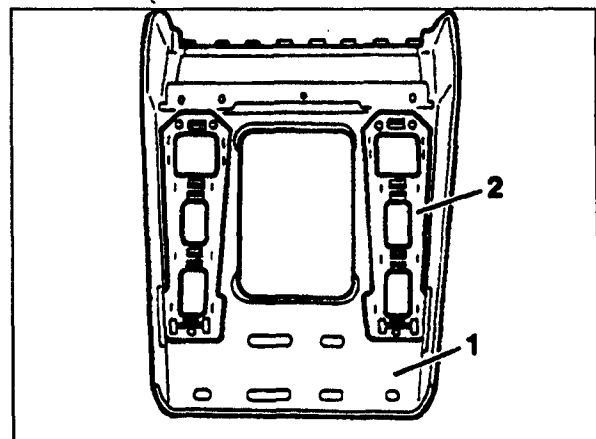


Figure 1

P68-5197-13

Order No. S-SI-MBNA-68/5A

Procedure

1. Remove gear shift lever cover (1, Figure 2), disconnect and remove all switches from wood cover
(See SMS, model 124: Electrical system I;
model 129: Electrical system I;
model 140: Electrical system I.

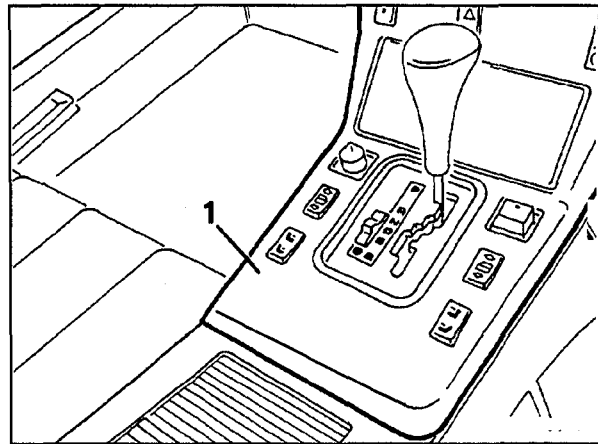


Figure 2

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2. Remove plastic frame (2) from wood cover (1) by prying it off with a screwdriver (Figure 3).

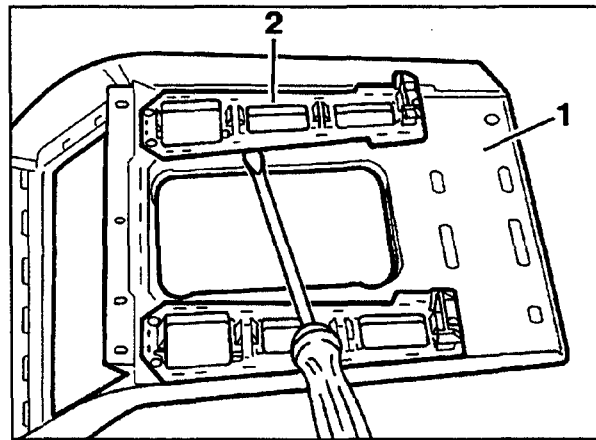


Figure 3

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3. Using a 2 mm bit, drill 10 holes into the new plastic frame, part number 129 683 03 00. Refer to Figure 4 for location of holes.

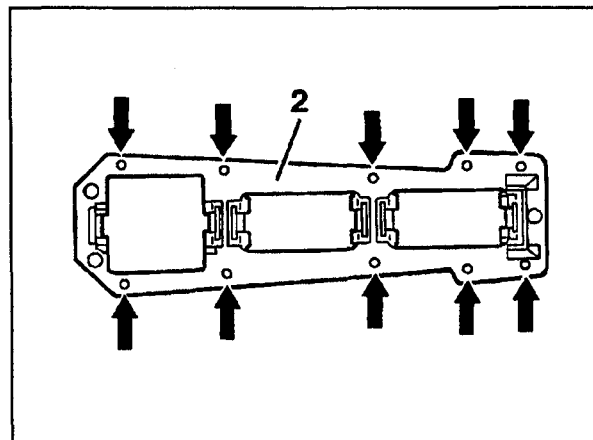


Figure 4

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4. Countersink holes from underside of plastic frame (2) by hand with a 5 mm drill bit (Figure 5).

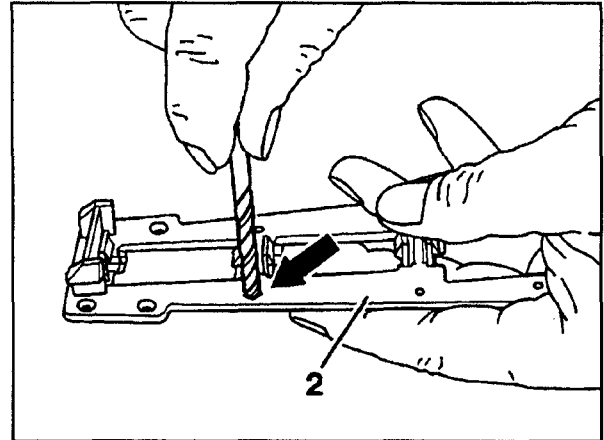


Figure 5

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5. Place plastic frame (2) on wood cover (1) and locate the exact position front and back by installing the respective switches (Figure 6).
6. Using a 1.5 mm bit, drill holes for screws in wood cover (1). Use the plastic frame (2) as template and drill holes **only 3 mm deep** (arrow, Figure 6).

Hint:

Use of a drill depth gauge is recommended when drilling the 1.5 mm holes to a depth of 3 mm into the wood cover.

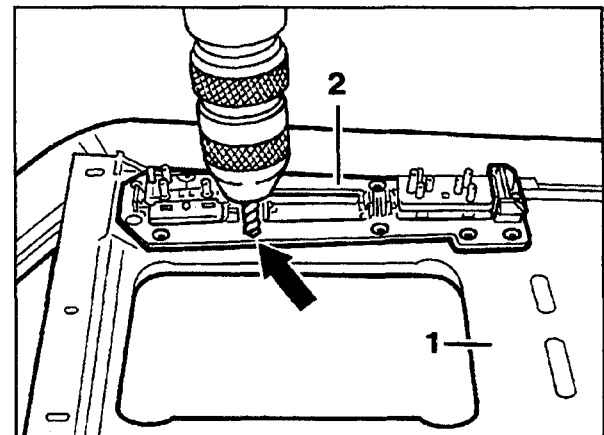


Figure 6

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7. Fasten plastic frame (2) on wood cover (1) with screws, part number 124 990 00 30 (arrows, Figure 7).
8. Reinstall switches and wood cover (1).

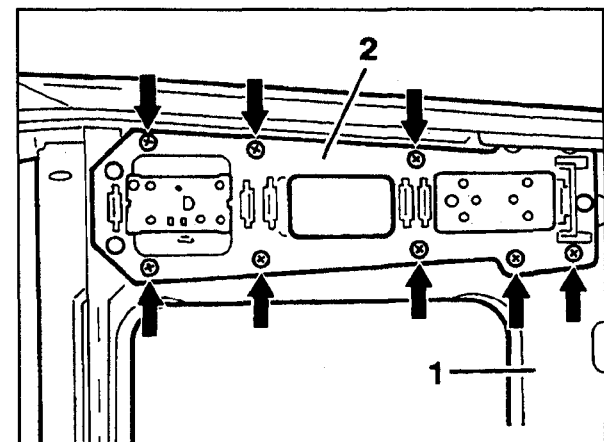


Figure 7

P68-5200-13

Parts Information

Model	Qty.	Part Name	Part Number
129	2	Plastic frame	129 683 03 00
124	2	Plastic frame	124 683 07 00
124	2	Left hook	124 683 01 23
124	2	Right hook	124 683 02 23
140	2	Plastic frame (top)	140 683 03 00
140	2	Plastic frame (rear)	140 683 00 00
	20	Screw	124 990 00 30

In Case of Warranty

Operation: Shift console trim panel, R&R / Modify plastic switch frames

Damage Code	Operation Number	Time (hrs.)	Model Indicator(s)
68 105 42	02-6823	0.7	60/80
		1.2	90
		1.1	A0/B0

Note: Operation number 02-6823 includes all steps listed.
 Replaced center consoles with separated or broken frames and no other damages will be returned to dealers and the claims debited.